

COMPONENTS FOR SURFACE ANALYSIS

# Ion Source IQE 12/38



- Fine focus and scanable ion source
- Differentially pumped
- Small spot size
- Large scan area

## Applications

- Sample cleaning
- Depth profiling
- ISS/LEIS
- SIMS

## Features

The IQE 12/38 is an extractor type ion source, mounted on a rotatable DN38CF (2 3/4" O.D.) flange.

At its standard flange-to-sample distance of 186 mm, which corresponds to a working distance of 23 mm, it generates a beam current up to 0.8  $\mu\text{A}$  at a spot size of 125  $\mu\text{m}$ .

The two lens system of the source allows easy changing of the spot size, which is continuously variable from 125  $\mu\text{m}$  to 1000  $\mu\text{m}$ . For a spot size of 800  $\mu\text{m}$  the ion current is up to 8  $\mu\text{A}$ . The corresponding current density is 1-4  $\text{mA}/\text{cm}^2$  depending on the spot size.

This performance data has been proven in the field and can be considered as conservative. Operation of the IQE 12/38 at larger flange-to-sample distances (with a correspondingly larger exit aperture-to-sample distance) still provides satisfactory performance.

It can be operated over a primary energy range of 0.2 to 5 keV. Because of its very slim outline and a housing cone angle of 50° it is ideally suitable for tight environments.

The filament is non-line-of-sight to the sample, thereby minimizing contamination from the source. It is field replacable with non-critical alignment and long lifetime which makes the source serviceable by the user and hence economical.

Due to this special cathode type ( $\text{Y}_2\text{O}_3$  coated Ir filament) the operation temperature of the ionizer is considerably lower than for other sources, hence reducing ion beam contamination. Additionally the cathode allows therefore operation with reactive gases like  $\text{O}_2$ ,  $\text{H}_2$  and hydrocarbons. Argon is normally used as the operating gas, while Oxygen for example is used for shallow implantation studies and SIMS applications, giving enhanced sensitivity.

The scanned area is 10 x 10  $\text{mm}^2$  at the standard working distance of 23 mm. Over this area the sputter crater is extremely flat. This results in precise depth profiles with maximum depth resolution.

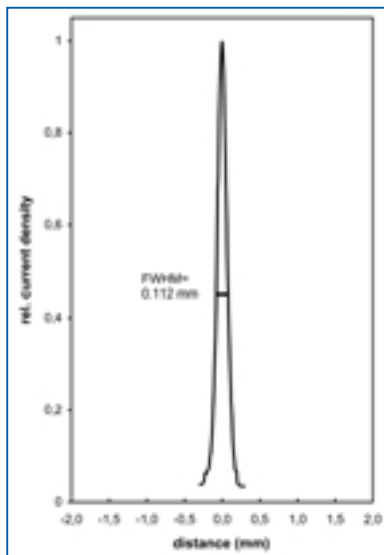
There are two ports for differential pumping. Usually the first differential pumping stage is linked with the pumping line of the second differential stage via a valve acting as a throttle. The second differential stage is connected to a UHV pumping system. This way the pressure in the analysis chamber can be maintained in the  $10^{-8}$  mbar range while the source is operating at the specified maximum beam current.

The source can be supplied complete with an UHV gas inlet with leak valve and a differential pumping system. As an option an additional Wien Mass Filter can be retrofitted to the source.

Further details at [www.specs.de](http://www.specs.de)

## Beam Profile

### Fine Focus Mode



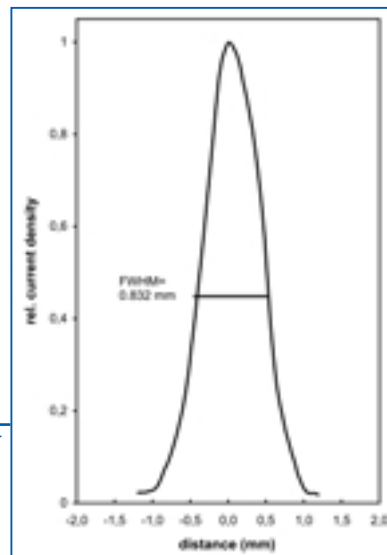
#### Operation Conditions

gas/pressure: Ar/  $9.8 \times 10^{-7}$  mbar  
working distance: 23 mm  
emission current: 10 mA  
energy: 5 keV  
total sample current: 1.006  $\mu\text{A}$

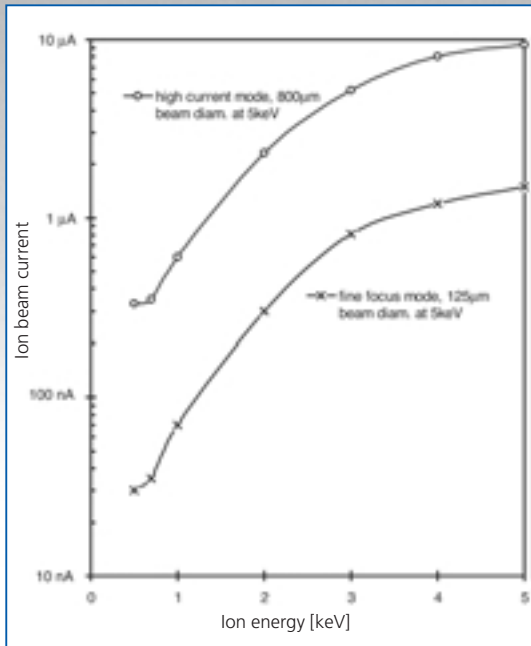
#### Operation Conditions

gas/pressure: Ar/  $4.0 \times 10^{-7}$  mbar  
working distance: 23 mm  
emission current: 10 mA  
energy: 5 keV  
total sample current: 9.2  $\mu\text{A}$

### High Current Mode



## Performance



### Sputter Rate

The fine focus mode is commonly used for XPS and AES depth profiling. A typical set of parameters for this application is 1 µA ion current, 150 µm beam diameter and 5 keV ion energy with Argon as the process gas. For a Ag surface this gives a sputter rate of about 50 Monolayer/s.

If the beam is scanned over an area of 10 x 10 mm<sup>2</sup> the resulting sputter velocity is reduced by a factor of about 10<sup>4</sup>.

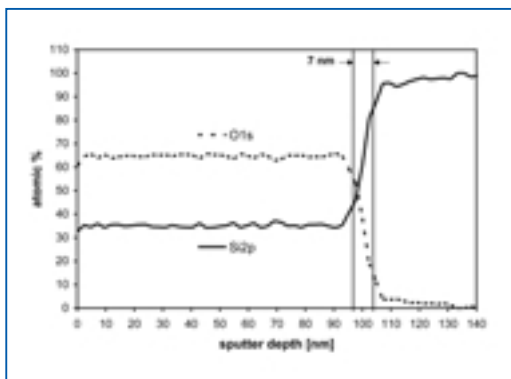
### Performance Curve

Ar<sup>+</sup>-ion beam current at various energies and constant beam diameters (FWHM)

## Applications

### Depth Profiling

Example: 100 nm SiO<sub>2</sub> layer on Si wafer; (standard sample for depth calibration)



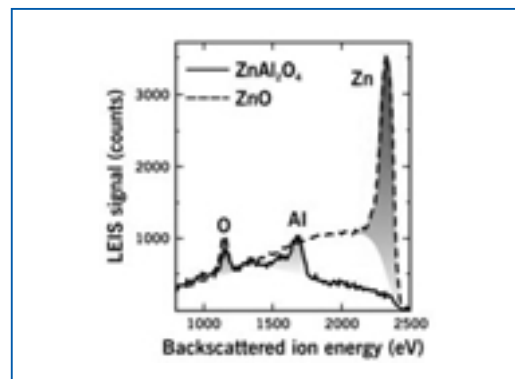
Elementary layer compositions and depth profiles measured with XPS with the SPECS compact ESCA system SAGE 150.

Shown is the atomic concentration for Silicon and Oxygen elements calculated from the XPS intensity of the Si 2p and the O 1s element lines.

The interface between the SiO<sub>2</sub> layer and the Si wafer substrate is visible as a sharp edge. With a width of 7 nm (20 % to 80 %).

### LEIS/ISS

Example: Revealing the catalytically active site in a Spinel Oxide Powder ZnAl<sub>2</sub>O<sub>3</sub>



Spinel surfaces can widely be found in heterogeneous catalysis. Spinel has the general formula AB<sub>2</sub>O<sub>4</sub>, where in a normal spinel the A atoms are tetrahedrally coordinated, while the B atoms are octahedrally coordinated. LEIS measurements revealed that only the B cations were exposed to the surface which correlated directly to the catalytic activity.

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# S P C S<sup>®</sup>

Large working distance:  
23 mm to 100 mm  
Small cone angle of 50°:  
fits almost everywhere  
DN38CF (2 3/4" OD)  
rotatable  
base flange



ISO 9001 Certificate